

A

Modular Blade

Long (5 holes)

Medium & Short (4 holes)

GY **M25R** A - (F) 20
 GY **M25R** A - (F) 12

Holder

GYHR2525M00 - **M25R**
 GYHRUS16D00 - **M25R**

Insert

GY2M0300 (F) 040N-MS
 GY2M0318 (F) 030N-GM

B

Screws : TS55
 Wrench: TKY25D
 Torque : 5.0 Nm
 44 lbf-in

Long type (5 holes) [Side] screws

B'

Medium type (4 holes) [Side] screws

C

Screws : TS55
 Wrench : TKY25D
 Torque : 5.0 Nm
 44 lbf-in

Please tighten the TS55 screws in order of [Side] → [Front]

[Front] screws

Attention) Be careful enough so that there is a sharp part in the product when you set it.

Attention)
 Please use it in recommended cutting condition.

While using exceeded cutting condition, The modular blade might be damaged as shown. And with the chatter vibration will make similar damage even if using it short time.

normal contact surface →

damaged surface →