

THE CORRECT USAGE OF HOLDER FOR SMALL DIAMETER TOOL

Mitsubishi Materials would like to thank you for purchasing this product.

Please read the following before using this product.

And, please handle this product properly.

- ① This holder can be used for the following Mitsubishi Materials tools.

MICRO DEX BAR(Indexable insert type),**SMALL BORING BAR**(1 corner use solid carbide type),

MICRO MINI TWIN(2 corner use solid carbide type)

Item No.: C03*,C04*,C05*,C06*,C07*,CB*,CG*,CT*,CR*

- ② To avoid chipping the cutting edge take care when inserting **MICRO MINI TWIN** into the holder.

Refer to fig.1,if the 2nd edge contacts the internal face of the holder there is a possibility than it may chip.

- ③ Fig.2 shows how to locate **MICRO MINI TWIN** in the holder.

Please do not tighten the clamping screw on the back of an unused blade when you fix **MICRO MINI TWIN** to this holder, because there is a possibility of shank breakage.

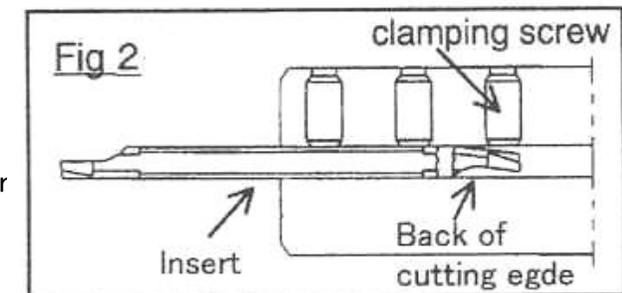
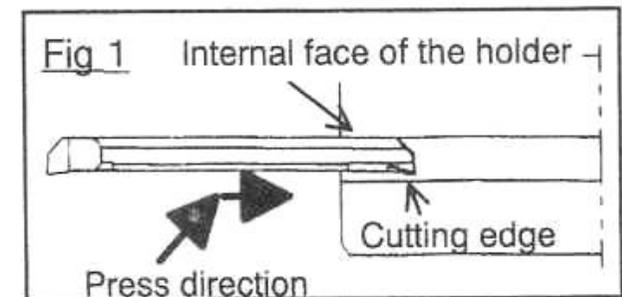
Therefore, the 3rd clamping screw is removed and packed.

※Please use **MICRO DEX BAR** and **SMALL BORING BAR** after installing an enclosed clampir

In RBH**20* and RBH**126*, there are no 3rd clamping screw.

- ④ Tightening clamping screw too much causes the damage of the tool and this holder.

The clamping torque is set at **2.0Nm**.



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