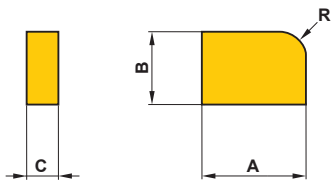
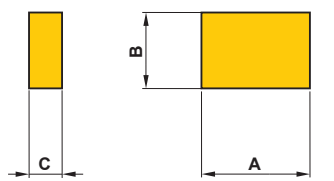
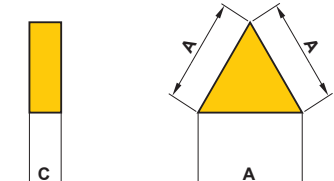
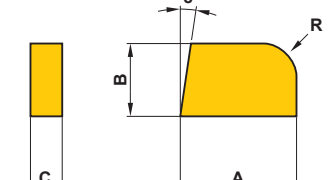
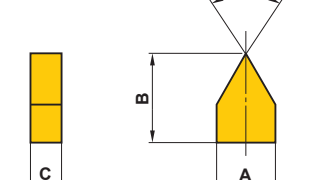
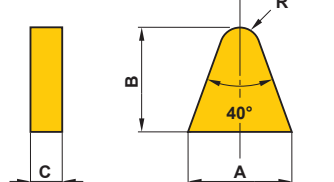


# 车削刀具 焊接刀具

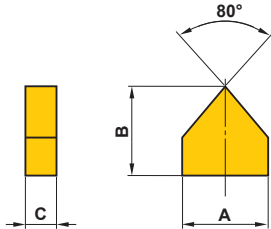
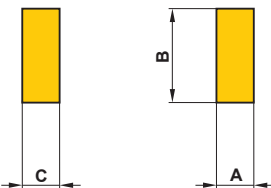
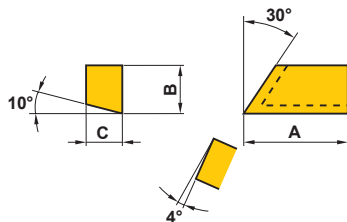
|                  |      |
|------------------|------|
| 车刀用刀片.....       | I002 |
| 圆棒形刀片(三菱规格)..... | I004 |
| 车刀 .....         | I005 |



# 车刀用刀片

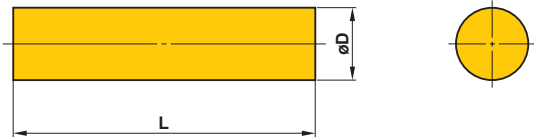
| 型名           | 形 状                                                                                 | 型号   | 库存                 |                    |                     |                     |                     |                     |                    |                    | 尺寸 (mm) |    |   |     |
|--------------|-------------------------------------------------------------------------------------|------|--------------------|--------------------|---------------------|---------------------|---------------------|---------------------|--------------------|--------------------|---------|----|---|-----|
|              |                                                                                     |      | P                  |                    |                     | M                   | K                   |                     |                    |                    |         |    |   |     |
|              |                                                                                     |      | ST110<br>(HW-P10)※ | ST120<br>(HW-P20)※ | ST140T<br>(HW-P40)※ | UT120T<br>(HW-M20)※ | HT103A<br>(HW-K01)※ | HT105T<br>(HW-K01)※ | HT110<br>(HW-K10)※ | HT120<br>(HW-K20)※ | A       | B  | C | R   |
| 01 型         |    | 01-0 | ▲                  | ▲                  | □                   | ▲                   | ▲                   | ▲                   | ▲                  | □                  | 10      | 6  | 3 | 4   |
|              |                                                                                     | 01-1 | ▲                  | ▲                  | ▲                   | ▲                   | ▲                   | ▲                   | ▲                  | ▲                  | 13      | 9  | 3 | 5   |
|              |                                                                                     | 01-2 | ▲                  | ▲                  | ▲                   | ▲                   | ▲                   | ▲                   | ▲                  | ▲                  | 16      | 11 | 4 | 5   |
|              |                                                                                     | 01-3 | ▲                  | ▲                  | ▲                   | ▲                   | □                   | □                   | ▲                  | ▲                  | 19      | 13 | 5 | 5   |
|              |                                                                                     | 01-4 | □                  | ▲                  | ▲                   | ▲                   | □                   | □                   | □                  | □                  | 22      | 15 | 6 | 8   |
|              |                                                                                     | 01-5 | □                  | □                  | □                   | ▲                   | □                   | □                   | □                  | □                  | 25      | 17 | 7 | 8   |
|              |                                                                                     | 01-6 | □                  | □                  | □                   | □                   | □                   | □                   | □                  | □                  | 30      | 20 | 8 | 8   |
| 31, 32型用     |                                                                                     |      |                    |                    |                     |                     |                     |                     |                    |                    |         |    |   |     |
| 02 型         |    | 02-0 | ▲                  | ▲                  | ▲                   | ▲                   | ▲                   | ▲                   | ▲                  | ▲                  | 10      | 6  | 3 | —   |
|              |                                                                                     | 02-1 | ▲                  | ▲                  | ▲                   | ▲                   | ▲                   | ▲                   | ▲                  | ▲                  | 13      | 9  | 3 | —   |
|              |                                                                                     | 02-2 | ▲                  | ▲                  | ▲                   | ▲                   | ▲                   | ▲                   | ▲                  | ▲                  | 16      | 11 | 4 | —   |
|              |                                                                                     | 02-3 | ▲                  | ▲                  | ▲                   | ▲                   | ▲                   | ▲                   | ▲                  | ▲                  | 19      | 13 | 5 | —   |
|              |                                                                                     | 02-4 | ▲                  | ▲                  | ▲                   | ▲                   | □                   | ▲                   | ▲                  | ▲                  | 22      | 15 | 6 | —   |
|              |                                                                                     | 02-5 | □                  | ▲                  | ▲                   | ▲                   | □                   | ▲                   | ▲                  | ▲                  | 25      | 17 | 7 | —   |
|              |                                                                                     | 02-6 | □                  | ▲                  | ▲                   | ▲                   | □                   | ▲                   | ▲                  | ▲                  | 30      | 20 | 8 | —   |
| 41, 42型用     |                                                                                     |      |                    |                    |                     |                     |                     |                     |                    |                    |         |    |   |     |
| 03 型         |   | 03-0 | □                  | ▲                  | □                   | ▲                   | □                   | □                   | □                  | □                  | 10      | —  | 3 | —   |
|              |                                                                                     | 03-1 | □                  | ▲                  | □                   | ▲                   | ▲                   | □                   | ▲                  | □                  | 12      | —  | 3 | —   |
|              |                                                                                     | 03-2 | □                  | ▲                  | □                   | ▲                   | ▲                   | □                   | ▲                  | □                  | 15      | —  | 4 | —   |
|              |                                                                                     | 03-3 | □                  | ▲                  | □                   | ▲                   | □                   | ▲                   | ▲                  | ▲                  | 18      | —  | 5 | —   |
|              |                                                                                     | 03-4 | □                  | □                  | □                   | □                   | □                   | □                   | □                  | □                  | 24      | —  | 6 | —   |
|              |                                                                                     | 03-5 | □                  | □                  | □                   | □                   | □                   | □                   | □                  | □                  | 24      | —  | 7 | —   |
|              |                                                                                     | 03-6 | □                  | □                  | □                   | □                   | □                   | □                   | □                  | □                  | 28      | —  | 8 | —   |
| 37, 38, 47型用 |                                                                                     |      |                    |                    |                     |                     |                     |                     |                    |                    |         |    |   |     |
| 04 型         |  | 04-0 | ▲                  | ▲                  | □                   | ▲                   | ▲                   | ▲                   | ▲                  | ▲                  | 10      | 6  | 3 | 4   |
|              |                                                                                     | 04-1 | ▲                  | ▲                  | □                   | ▲                   | ▲                   | ▲                   | ▲                  | ▲                  | 13      | 9  | 3 | 5   |
|              |                                                                                     | 04-2 | ▲                  | ▲                  | ▲                   | ▲                   | ▲                   | ▲                   | ▲                  | ▲                  | 16      | 11 | 4 | 5   |
|              |                                                                                     | 04-3 | ▲                  | ▲                  | ▲                   | ▲                   | ▲                   | ▲                   | ▲                  | ▲                  | 19      | 13 | 5 | 5   |
|              |                                                                                     | 04-4 | □                  | ▲                  | □                   | ▲                   | □                   | □                   | ▲                  | □                  | 22      | 15 | 6 | 8   |
|              |                                                                                     | 04-5 | □                  | □                  | □                   | □                   | □                   | □                   | □                  | □                  | 25      | 17 | 7 | 8   |
|              |                                                                                     | 04-6 | □                  | □                  | □                   | □                   | □                   | □                   | □                  | □                  | 30      | 20 | 8 | 8   |
| 33, 34型用     |                                                                                     |      |                    |                    |                     |                     |                     |                     |                    |                    |         |    |   |     |
| 05 型         |  | 05-1 | □                  | ▲                  | □                   | ▲                   | □                   | □                   | ▲                  | □                  | 5       | 8  | 3 | —   |
|              |                                                                                     | 05-2 | ▲                  | ▲                  | □                   | ▲                   | □                   | □                   | ▲                  | □                  | 6       | 10 | 4 | —   |
|              |                                                                                     | 05-3 | ▲                  | ▲                  | □                   | ▲                   | □                   | □                   | ▲                  | □                  | 7       | 12 | 5 | —   |
|              |                                                                                     | 05-4 | □                  | ▲                  | □                   | ▲                   | □                   | □                   | □                  | □                  | 9       | 16 | 6 | —   |
|              |                                                                                     | 05-5 | □                  | □                  | □                   | □                   | □                   | □                   | □                  | □                  | 10      | 18 | 7 | —   |
|              |                                                                                     | 05-6 | □                  | □                  | □                   | □                   | □                   | □                   | □                  | □                  | 11      | 20 | 8 | —   |
|              |                                                                                     |      |                    |                    |                     |                     |                     |                     |                    |                    |         |    |   |     |
| 49, 51型用     |                                                                                     |      |                    |                    |                     |                     |                     |                     |                    |                    |         |    |   |     |
| 06 型         |  | 06-0 | ▲                  | ▲                  | ▲                   | ▲                   | ▲                   | ▲                   | ▲                  | ▲                  | 10      | 10 | 3 | 2   |
|              |                                                                                     | 06-1 | ▲                  | ▲                  | ▲                   | ▲                   | ▲                   | ▲                   | ▲                  | ▲                  | 13      | 13 | 3 | 2.5 |
|              |                                                                                     | 06-2 | ▲                  | ▲                  | ▲                   | ▲                   | ▲                   | ▲                   | ▲                  | ▲                  | 16      | 16 | 4 | 3   |
|              |                                                                                     | 06-3 | ▲                  | ▲                  | ▲                   | ▲                   | ▲                   | ▲                   | ▲                  | ▲                  | 19      | 19 | 5 | 4   |
|              |                                                                                     | 06-4 | □                  | ▲                  | □                   | ▲                   | □                   | ▲                   | ▲                  | ▲                  | 22      | 22 | 6 | 4   |
|              |                                                                                     | 06-5 | □                  | □                  | □                   | □                   | □                   | □                   | □                  | □                  | 25      | 25 | 7 | 5   |
|              |                                                                                     | 06-6 | □                  | □                  | □                   | □                   | □                   | □                   | □                  | □                  | 30      | 30 | 8 | 6   |
| 36, 39, 40型用 |                                                                                     |      |                    |                    |                     |                     |                     |                     |                    |                    |         |    |   |     |

※( ):表示TAS硬质合金刀具材料及其使用分类(参考TAS6000)。

| 型名                | 形 状                                                                                | 型号   | 库存                  |                     |                      |                      |                      |                      |                     |                     | 尺寸 (mm) |    |   |   |
|-------------------|------------------------------------------------------------------------------------|------|---------------------|---------------------|----------------------|----------------------|----------------------|----------------------|---------------------|---------------------|---------|----|---|---|
|                   |                                                                                    |      | P                   |                     |                      | M                    | K                    |                      |                     |                     |         |    |   |   |
|                   |                                                                                    |      | ST110<br>(HW-P10) ※ | ST120<br>(HW-P20) ※ | ST140T<br>(HW-P40) ※ | UT120T<br>(HW-M20) ※ | HT103A<br>(HW-K01) ※ | HT105T<br>(HW-K01) ※ | HT110<br>(HW-K10) ※ | HT120<br>(HW-K20) ※ | A       | B  | C | R |
| 07 型<br><br>35型用  |   | 07-0 | ▲                   | ▲                   | □                    | ▲                    | □                    | ▲                    | ▲                   | □                   | 10      | 10 | 3 | — |
|                   |                                                                                    | 07-1 | □                   | ▲                   | □                    | ▲                    | □                    | □                    | ▲                   | □                   | 13      | 13 | 3 | — |
|                   |                                                                                    | 07-2 | □                   | ▲                   | □                    | ▲                    | □                    | □                    | ▲                   | □                   | 16      | 16 | 4 | — |
|                   |                                                                                    | 07-3 | □                   | ▲                   | □                    | ▲                    | □                    | □                    | ▲                   | □                   | 19      | 19 | 5 | — |
|                   |                                                                                    | 07-4 | □                   | □                   | □                    | □                    | □                    | □                    | □                   | □                   | 25      | 20 | 6 | — |
|                   |                                                                                    | 07-5 | □                   | □                   | □                    | □                    | □                    | □                    | □                   | □                   | 25      | 22 | 7 | — |
|                   |                                                                                    | 07-6 | □                   | □                   | □                    | □                    | □                    | □                    | □                   | □                   | 30      | 25 | 8 | — |
| 08 型<br><br>43型用  |   | 08-1 | ▲                   | ▲                   | ▲                    | ▲                    | ▲                    | ▲                    | ▲                   | ▲                   | 3       | 8  | 3 | — |
|                   |                                                                                    | 08-3 | ▲                   | ▲                   | ▲                    | ▲                    | ▲                    | ▲                    | ▲                   | ▲                   | 4       | 13 | 4 | — |
|                   |                                                                                    | 08-4 | ▲                   | ▲                   | ▲                    | ▲                    | ▲                    | ▲                    | ▲                   | ▲                   | 5       | 15 | 5 | — |
|                   |                                                                                    | 08-5 | ▲                   | ▲                   | ▲                    | ▲                    | □                    | ▲                    | ▲                   | ▲                   | 6       | 17 | 6 | — |
|                   |                                                                                    | 08-6 | ▲                   | ▲                   | □                    | ▲                    | □                    | □                    | ▲                   | ▲                   | 8       | 20 | 8 | — |
|                   |                                                                                    |      |                     |                     |                      |                      |                      |                      |                     |                     |         |    |   |   |
| 09E 型<br><br>95型用 |  | 09E1 | ▲                   | ▲                   | □                    | □                    | □                    | □                    | □                   | □                   | 20      | 10 | 7 | — |
|                   |                                                                                    |      |                     |                     |                      |                      |                      |                      |                     |                     |         |    |   |   |

※( ):表示TAS硬质合金刀具材料及其使用分类(参考TAS6000)。

# 圆棒型刀片



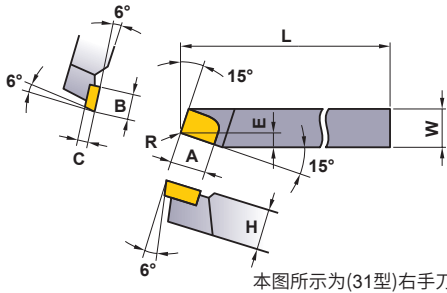
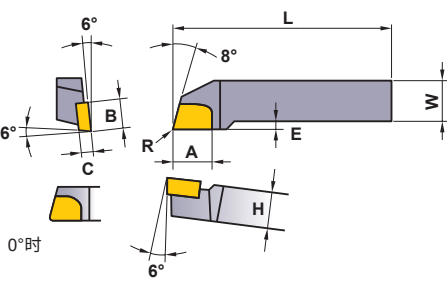
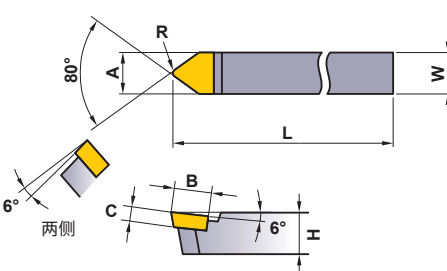
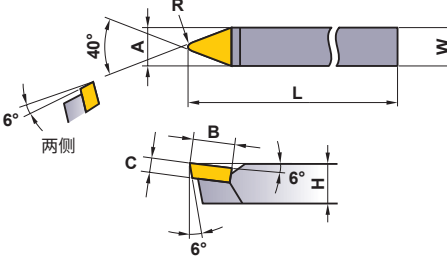
## LRB系列

| 型号     | 库存   |      |      | 尺寸 (mm) |     |
|--------|------|------|------|---------|-----|
|        | HT10 | TF15 | MF10 | D       | L   |
| LRB030 | ▲    | ▲    | ▲    | 3       | 330 |
| LRB040 | ▲    | ▲    | ▲    | 4       | 330 |
| LRB050 | ▲    | ▲    | ▲    | 5       | 330 |
| LRB060 | ▲    | ▲    | ▲    | 6       | 330 |
| LRB070 | ▲    | ▲    | ▲    | 7       | 330 |
| LRB080 | ▲    | ▲    | ▲    | 8       | 330 |
| LRB100 | ▲    | ▲    | ▲    | 10      | 330 |
| LRB120 | ▲    | ▲    | ▲    | 12      | 330 |

| 代号 | 标准尺寸 (mm) | 公差 (mm)      |
|----|-----------|--------------|
| D  | 3—8       | +0.5<br>+0.3 |
|    | 10—12     | +0.6<br>+0.3 |

| 代号 | 标准尺寸 (mm) | 公差 (mm)  | 弯度 (mm) |
|----|-----------|----------|---------|
| L  | 330       | +10<br>0 | 0.3     |

# 车刀

| 形 状                                                                                                                                  | 型号          | 切削方向 | 库存    |       |        |        |        |       |       | 尺寸 (mm) |    |     |     |      |    |   |     | 刀片型号 |
|--------------------------------------------------------------------------------------------------------------------------------------|-------------|------|-------|-------|--------|--------|--------|-------|-------|---------|----|-----|-----|------|----|---|-----|------|
|                                                                                                                                      |             |      | P     |       |        | M      | K      |       |       | 刀柄部分    |    |     |     | 刀片部分 |    |   |     |      |
|                                                                                                                                      |             |      | STi10 | STi20 | STi40T | UTi20T | HTi05T | HTi10 | HTi20 |         |    |     |     |      |    |   |     |      |
|                                                                                                                                      |             |      | W     | H     | L      | E      | A      | B     | C     | R       |    |     |     |      |    |   |     |      |
| <b>31型</b> (右方向) 斜刃车刀<br><b>32型</b> (左方向) 斜刃车刀<br>  | <b>31-0</b> | 右    |       | ●     |        | ●      |        |       |       | 10      | 10 | 80  | 2.7 | 10   | 6  | 3 | 0.3 | 01-0 |
|                                                                                                                                      | <b>32-0</b> | 左    |       | ●     |        |        |        |       |       | 10      | 10 | 80  | 2.7 | 10   | 6  | 3 | 0.3 | 01-0 |
|                                                                                                                                      | <b>31-1</b> | 右    |       | ●     |        | ●      |        | ●     |       | 13      | 13 | 100 | 4   | 13   | 9  | 3 | 0.5 | 01-1 |
|                                                                                                                                      | <b>32-1</b> | 左    |       | ●     |        | ●      |        | ●     |       | 13      | 13 | 100 | 4   | 13   | 9  | 3 | 0.5 | 01-1 |
|                                                                                                                                      | <b>31-2</b> | 右    |       | ●     |        | ●      |        | ●     |       | 16      | 16 | 120 | 4.5 | 16   | 11 | 4 | 0.5 | 01-2 |
|                                                                                                                                      | <b>32-2</b> | 左    |       | ●     |        | ●      |        | ●     |       | 16      | 16 | 120 | 4.5 | 16   | 11 | 4 | 0.5 | 01-2 |
|                                                                                                                                      | <b>31-3</b> | 右    | ●     | ●     |        | ●      | ●      | ●     | ●     | 19      | 19 | 140 | 5.5 | 19   | 13 | 5 | 0.5 | 01-3 |
|                                                                                                                                      | <b>32-3</b> | 左    |       | ●     |        | ●      |        |       |       | 19      | 19 | 140 | 5.5 | 19   | 13 | 5 | 0.5 | 01-3 |
|                                                                                                                                      | <b>31-4</b> | 右    | ●     | ●     |        | ●      | ●      | ●     |       | 25      | 25 | 160 | 6.5 | 22   | 15 | 6 | 1   | 01-4 |
|                                                                                                                                      | <b>32-4</b> | 左    |       | ●     | ●      | ●      |        | ●     |       | 25      | 25 | 160 | 6.5 | 22   | 15 | 6 | 1   | 01-4 |
| <b>33型</b> (右方向) 单面车刀<br><b>34型</b> (左方向) 单面车刀<br> | <b>33-0</b> | 右    | ●     | ●     |        | ●      | ●      | ●     | ●     | 10      | 10 | 80  | —   | 10   | 6  | 3 | 0.3 | 04-0 |
|                                                                                                                                      | <b>34-0</b> | 左    | ●     | ●     |        | ●      | ●      | ●     | ●     | 10      | 10 | 80  | —   | 10   | 6  | 3 | 0.3 | 04-0 |
|                                                                                                                                      | <b>33-1</b> | 右    | ●     | ●     | ●      | ●      | ●      | ●     | ●     | 13      | 13 | 100 | 4   | 13   | 9  | 3 | 0.5 | 04-1 |
|                                                                                                                                      | <b>34-1</b> | 左    | ●     | ●     |        | ●      | ●      | ●     | ●     | 13      | 13 | 100 | 4   | 13   | 9  | 3 | 0.5 | 04-1 |
|                                                                                                                                      | <b>33-2</b> | 右    | ●     | ●     | ●      | ●      | ●      | ●     | ●     | 16      | 16 | 120 | 4   | 16   | 11 | 4 | 0.5 | 04-2 |
|                                                                                                                                      | <b>34-2</b> | 左    | ●     | ●     |        | ●      | ●      | ●     | ●     | 16      | 16 | 120 | 4   | 16   | 11 | 4 | 0.5 | 04-2 |
|                                                                                                                                      | <b>33-3</b> | 右    | ●     | ●     | ●      | ●      | ●      | ●     | ●     | 19      | 19 | 140 | 5   | 19   | 13 | 5 | 0.5 | 04-3 |
|                                                                                                                                      | <b>34-3</b> | 左    | ●     | ●     | ●      | ●      | ●      | ●     | ●     | 19      | 19 | 140 | 5   | 19   | 13 | 5 | 0.5 | 04-3 |
|                                                                                                                                      | <b>33-4</b> | 右    | ●     | ●     | ●      | ●      | ●      | ●     | ●     | 25      | 25 | 160 | 5   | 22   | 15 | 6 | 1   | 04-4 |
|                                                                                                                                      | <b>34-4</b> | 左    | ●     | ●     | ●      | ●      | ●      | ●     | ●     | 25      | 25 | 160 | 5   | 22   | 15 | 6 | 1   | 04-4 |
|                                                                                                                                      | <b>33-5</b> | 右    |       | ●     |        | ●      |        |       |       | 25      | 30 | 180 | 6   | 25   | 17 | 7 | 1   | 04-5 |
|                                                                                                                                      | <b>34-5</b> | 左    |       | ●     |        |        |        |       |       | 25      | 30 | 180 | 6   | 25   | 17 | 7 | 1   | 04-5 |
|                                                                                                                                      | <b>33-6</b> | 右    |       | ●     |        | ●      |        |       |       | 30      | 35 | 200 | 6   | 30   | 20 | 8 | 1   | 04-6 |
|                                                                                                                                      | <b>34-6</b> | 左    |       | ●     |        | ●      |        |       |       | 30      | 35 | 200 | 6   | 30   | 20 | 8 | 1   | 04-6 |
| <b>35型</b> 尖头车刀<br>                               | <b>35-0</b> | —    | ●     | ●     |        | ●      | ●      | ●     | ●     | 10      | 10 | 80  | —   | 10   | 10 | 3 | 0.3 | 07-0 |
|                                                                                                                                      | <b>35-1</b> | —    | ●     | ●     |        | ●      | ●      | ●     | ●     | 13      | 13 | 100 | —   | 13   | 13 | 3 | 0.5 | 07-1 |
|                                                                                                                                      | <b>35-2</b> | —    | ●     | ●     |        | ●      | ●      | ●     | ●     | 16      | 16 | 120 | —   | 16   | 16 | 4 | 0.5 | 07-2 |
|                                                                                                                                      | <b>35-3</b> | —    | ●     | ●     |        | ●      | ●      | ●     | ●     | 19      | 19 | 140 | —   | 19   | 19 | 5 | 0.5 | 07-3 |
|                                                                                                                                      | <b>35-4</b> | —    |       | ●     |        | ●      | ●      | ●     |       | 25      | 25 | 160 | —   | 25   | 20 | 6 | 1   | 07-4 |
|                                                                                                                                      |             |      |       |       |        |        |        |       |       |         |    |     |     |      |    |   |     |      |
|                                                                                                                                      |             |      |       |       |        |        |        |       |       |         |    |     |     |      |    |   |     |      |
| <b>36型</b> 圆头尖刀<br>                               | <b>36-0</b> | —    | ●     | ●     |        | ●      | ●      | ●     | ●     | 10      | 10 | 80  | —   | 10   | 10 | 3 | 2   | 06-0 |
|                                                                                                                                      | <b>36-1</b> | —    | ●     | ●     |        | ●      | ●      | ●     | ●     | 13      | 13 | 100 | —   | 13   | 13 | 3 | 2.5 | 06-1 |
|                                                                                                                                      | <b>36-2</b> | —    | ●     | ●     |        | ●      | ●      | ●     | ●     | 16      | 16 | 120 | —   | 16   | 16 | 4 | 3   | 06-2 |
|                                                                                                                                      | <b>36-3</b> | —    | ●     | ●     | ●      | ●      | ●      | ●     | ●     | 19      | 19 | 140 | —   | 19   | 19 | 5 | 4   | 06-3 |
|                                                                                                                                      | <b>36-4</b> | —    | ●     | ●     | ●      | ●      | ●      | ●     | ●     | 25      | 25 | 160 | —   | 22   | 22 | 6 | 4   | 06-4 |
|                                                                                                                                      | <b>36-5</b> | —    |       | ●     |        |        |        | ●     |       | 25      | 30 | 180 | —   | 25   | 25 | 7 | 5   | 06-5 |
|                                                                                                                                      | <b>36-6</b> | —    |       | ●     |        | ●      | ●      | ●     |       | 30      | 35 | 200 | —   | 30   | 30 | 8 | 6   | 06-6 |
|                                                                                                                                      |             |      |       |       |        |        |        |       |       |         |    |     |     |      |    |   |     |      |

# 车刀

形 状

型 号

切削  
方向

库存

P

M

K

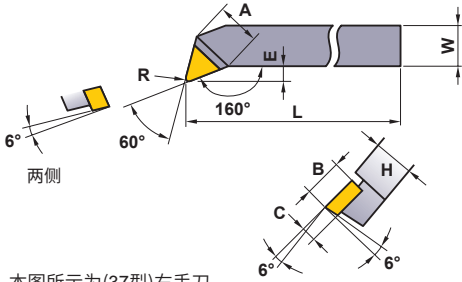
尺寸 (mm)

刀柄部分

刀片部分

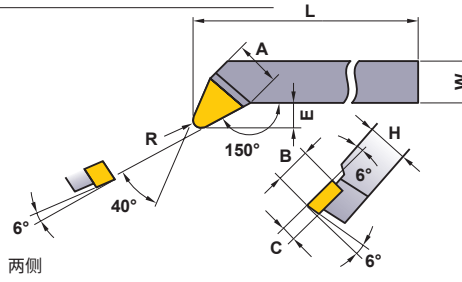
刀片  
型号

**37型** (右方向) 弯头车刀  
**38型** (左方向) 弯头车刀



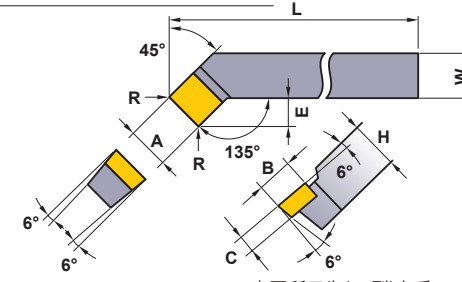
本图所示为(37型)右手刀。

**39型** (右方向) 弯头圆头车刀  
**40型** (左方向) 弯头圆头车刀



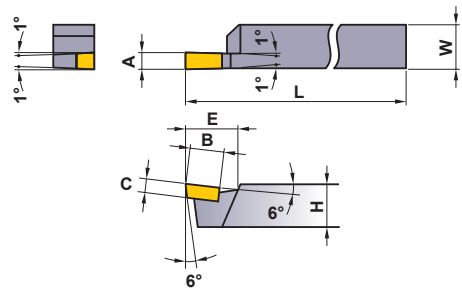
本图所示为(39型)右手刀。

**41型** (右方向) 45°弯头车刀  
**42型** (左方向) 45°弯头车刀



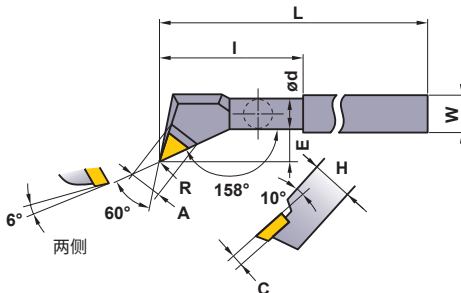
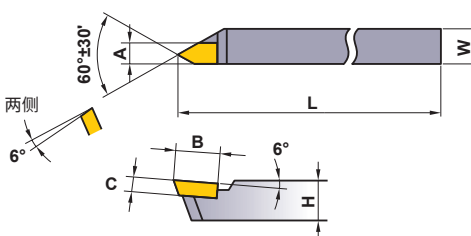
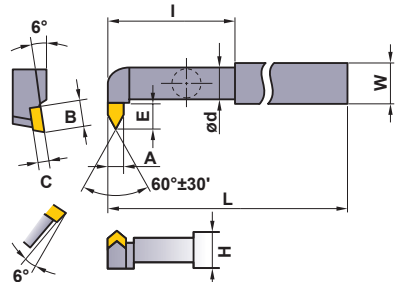
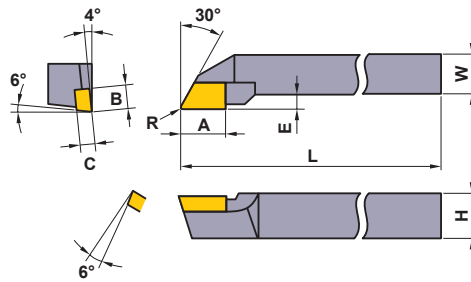
本图所示为(41型)右手刀。

**43型** 切断刀



| 型 号  | 切<br>削<br>方<br>向 | 库存   |      |        |        |        |       |       | 尺寸 (mm) |    |     |    |      |    |   |     | 刀片<br>型号 |  |
|------|------------------|------|------|--------|--------|--------|-------|-------|---------|----|-----|----|------|----|---|-----|----------|--|
|      |                  | P    |      | M      |        | K      |       |       | 刀柄部分    |    |     |    | 刀片部分 |    |   |     |          |  |
|      |                  | ST10 | ST20 | ST140T | UT120T | HT105T | HT110 | HT120 | W       | H  | L   | E  | A    | B  | C | R   |          |  |
| 37-1 | 右                | ●    | ●    |        | ●      | ●      | ●     |       | 13      | 13 | 100 | 5  | 12   | —  | 3 | 0.5 | 03-1     |  |
| 38-1 | 左                |      | ●    |        |        |        | ●     |       | 13      | 13 | 100 | 5  | 12   | —  | 3 | 0.5 | 03-1     |  |
| 37-2 | 右                | ●    | ●    |        | ●      | ●      | ●     |       | 16      | 16 | 120 | 6  | 15   | —  | 4 | 0.5 | 03-2     |  |
| 38-2 | 左                |      | ●    |        | ●      |        | ●     |       | 16      | 16 | 120 | 6  | 15   | —  | 4 | 0.5 | 03-2     |  |
| 37-3 | 右                | ●    | ●    |        | ●      | ●      | ●     |       | 19      | 19 | 140 | 7  | 18   | —  | 5 | 0.5 | 03-3     |  |
| 38-3 | 左                |      | ●    |        | ●      | ●      | ●     | ●     | 19      | 19 | 140 | 7  | 18   | —  | 5 | 0.5 | 03-3     |  |
| 37-4 | 右                | ●    | ●    |        | ●      | ●      | ●     |       | 25      | 25 | 160 | 10 | 24   | —  | 6 | 1   | 03-4     |  |
| 38-4 | 左                |      | ●    |        |        |        | ●     |       | 25      | 25 | 160 | 10 | 24   | —  | 6 | 1   | 03-4     |  |
|      |                  |      |      |        |        |        |       |       |         |    |     |    |      |    |   |     |          |  |
| 39-0 | 右                | ●    | ●    |        | ●      | ●      | ●     | ●     | 10      | 10 | 80  | 5  | 10   | 10 | 3 | 2   | 06-0     |  |
| 40-0 | 左                |      | ●    |        | ●      | ●      | ●     | ●     | 10      | 10 | 80  | 5  | 10   | 10 | 3 | 2   | 06-0     |  |
| 39-1 | 右                | ●    | ●    |        | ●      | ●      | ●     | ●     | 13      | 13 | 100 | 7  | 13   | 13 | 3 | 2.5 | 06-1     |  |
| 40-1 | 左                | ●    | ●    |        | ●      | ●      | ●     | ●     | 13      | 13 | 100 | 7  | 13   | 13 | 3 | 2.5 | 06-1     |  |
| 39-2 | 右                | ●    | ●    | ●      | ●      | ●      | ●     | ●     | 16      | 16 | 120 | 10 | 16   | 16 | 4 | 3   | 06-2     |  |
| 40-2 | 左                | ●    | ●    |        | ●      | ●      | ●     | ●     | 16      | 16 | 120 | 10 | 16   | 16 | 4 | 3   | 06-2     |  |
| 39-3 | 右                | ●    | ●    | ●      | ●      | ●      | ●     | ●     | 19      | 19 | 140 | 12 | 19   | 19 | 5 | 4   | 06-3     |  |
| 40-3 | 左                | ●    | ●    | ●      | ●      | ●      | ●     | ●     | 19      | 19 | 140 | 12 | 19   | 19 | 5 | 4   | 06-3     |  |
| 39-4 | 右                | ●    | ●    | ●      | ●      | ●      | ●     | ●     | 25      | 25 | 160 | 13 | 22   | 22 | 6 | 4   | 06-4     |  |
| 40-4 | 左                |      | ●    |        | ●      | ●      | ●     | ●     | 25      | 25 | 160 | 13 | 22   | 22 | 6 | 4   | 06-4     |  |
| 41-0 | 右                |      | ●    |        | ●      |        |       |       | 10      | 10 | 80  | 6  | 10   | 6  | 3 | 0.3 | 02-0     |  |
| 41-1 | 右                | ●    | ●    |        | ●      |        | ●     | ●     | 13      | 13 | 100 | 7  | 13   | 9  | 3 | 0.5 | 02-1     |  |
| 42-1 | 左                |      | ●    |        | ●      |        | ●     |       | 13      | 13 | 100 | 7  | 13   | 9  | 3 | 0.5 | 02-1     |  |
| 41-2 | 右                | ●    | ●    |        | ●      | ●      | ●     |       | 16      | 16 | 120 | 10 | 16   | 11 | 4 | 0.5 | 02-2     |  |
| 42-2 | 左                |      | ●    |        | ●      |        | ●     |       | 16      | 16 | 120 | 10 | 16   | 11 | 4 | 0.5 | 02-2     |  |
| 41-3 | 右                | ●    | ●    |        | ●      | ●      | ●     | ●     | 19      | 19 | 140 | 12 | 19   | 13 | 5 | 0.5 | 02-3     |  |
| 42-3 | 左                | ●    | ●    |        | ●      | ●      | ●     |       | 19      | 19 | 140 | 12 | 19   | 13 | 5 | 0.5 | 02-3     |  |
| 41-4 | 右                | ●    | ●    |        | ●      | ●      | ●     |       | 25      | 25 | 160 | 13 | 22   | 15 | 6 | 1   | 02-4     |  |
| 42-4 | 左                |      | ●    |        | ●      |        | ●     |       | 25      | 25 | 160 | 13 | 22   | 15 | 6 | 1   | 02-4     |  |
|      |                  |      |      |        |        |        |       |       |         |    |     |    |      |    |   |     |          |  |
| 43-1 | —                | ●    | ●    |        | ●      | ●      | ●     | ●     | 10      | 16 | 100 | 13 | 3    | 8  | 3 | —   | 08-1     |  |
| 43-2 | —                | ●    | ●    |        | ●      | ●      | ●     | ●     | 13      | 19 | 120 | 16 | 3    | 8  | 3 | —   | 08-1     |  |
| 43-3 | —                | ●    | ●    | ●      | ●      | ●      | ●     | ●     | 16      | 22 | 140 | 20 | 4    | 13 | 4 | —   | 08-3     |  |
| 43-4 | —                | ●    | ●    |        | ●      | ●      | ●     | ●     | 19      | 25 | 160 | 25 | 5    | 15 | 5 | —   | 08-4     |  |
| 43-5 | —                |      | ●    |        | ●      |        |       |       | 22      | 32 | 180 | 30 | 6    | 17 | 6 | —   | 08-5     |  |

●：标准库存品

| 形 状                                                                                                            | 型号          | 切削方向 | 库存    |       |        |        |       | 尺寸 (mm) |    |     |    |    |     |      |    |   |     | 刀片型号 |
|----------------------------------------------------------------------------------------------------------------|-------------|------|-------|-------|--------|--------|-------|---------|----|-----|----|----|-----|------|----|---|-----|------|
|                                                                                                                |             |      | P     |       | M      | K      |       | 刀柄部分    |    |     |    |    |     | 刀片部分 |    |   |     |      |
|                                                                                                                |             |      | STi10 | STi20 | UTi20T | HTi05T | HTi10 | W       | H  | L   | d  | E  | I   | A    | B  | C | R   |      |
|                                                                                                                |             |      |       |       |        |        |       |         |    |     |    |    |     |      |    |   |     |      |
| <b>47型</b> (右方向) 镗孔车刀<br>     | <b>47-1</b> | 右    | ●     | ●     | ●      | ●      | ●     | 13      | 13 | 140 | 12 | 7  | 50  | 10   | —  | 3 | 0.5 | 03-0 |
|                                                                                                                | <b>47-2</b> | 右    | ●     | ●     | ●      | ●      | ●     | 16      | 16 | 160 | 15 | 8  | 60  | 12   | —  | 3 | 0.5 | 03-1 |
|                                                                                                                | <b>47-3</b> | 右    | ●     | ●     | ●      | ●      | ●     | 19      | 19 | 190 | 18 | 9  | 80  | 15   | —  | 4 | 0.5 | 03-2 |
|                                                                                                                | <b>47-4</b> | 右    |       | ●     | ●      |        |       | 25      | 25 | 230 | 22 | 10 | 100 | 18   | —  | 5 | 1   | 03-3 |
|                                                                                                                |             |      |       |       |        |        |       |         |    |     |    |    |     |      |    |   |     |      |
| <b>49型</b> (右方向) 外螺纹车刀<br>   | <b>49-1</b> | 右    |       |       | ●      |        |       | 13      | 13 | 100 | —  | —  | —   | 5    | 8  | 3 | —   | 05-1 |
|                                                                                                                | <b>49-2</b> | 右    | ●     | ●     | ●      |        | ●     | 16      | 16 | 120 | —  | —  | —   | 6    | 10 | 4 | —   | 05-2 |
|                                                                                                                | <b>49-3</b> | 右    | ●     | ●     | ●      | ●      |       | 19      | 19 | 140 | —  | —  | —   | 7    | 12 | 5 | —   | 05-3 |
|                                                                                                                | <b>49-4</b> | 右    | ●     | ●     | ●      |        |       | 25      | 25 | 160 | —  | —  | —   | 9    | 16 | 6 | —   | 05-4 |
|                                                                                                                |             |      |       |       |        |        |       |         |    |     |    |    |     |      |    |   |     |      |
| <b>51型</b> (右方向) 外螺纹车刀<br>  | <b>51-1</b> | 右    |       | ●     | ●      |        |       | 13      | 13 | 140 | 12 | 8  | 50  | 5    | 8  | 3 | —   | 05-1 |
|                                                                                                                | <b>51-2</b> | 右    |       | ●     | ●      |        |       | 16      | 16 | 160 | 15 | 10 | 60  | 6    | 10 | 4 | —   | 05-2 |
|                                                                                                                | <b>51-3</b> | 右    |       | ●     | ●      |        |       | 19      | 19 | 190 | 18 | 12 | 80  | 7    | 12 | 5 | —   | 05-3 |
|                                                                                                                |             |      |       |       |        |        |       |         |    |     |    |    |     |      |    |   |     |      |
|                                                                                                                |             |      |       |       |        |        |       |         |    |     |    |    |     |      |    |   |     |      |
| <b>95型</b> 三菱爱利康公司仿形车床用<br> | <b>95-1</b> | 右    | ●     | ●     |        |        |       | 25      | 25 | 160 | —  | 5  | —   | 20   | 10 | 7 | 1   | 09E1 |
|                                                                                                                |             |      |       |       |        |        |       |         |    |     |    |    |     |      |    |   |     |      |