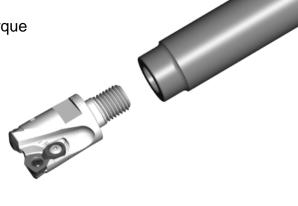
## Modular Tooling System

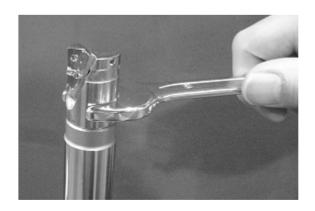
# SCREW IN TOOL

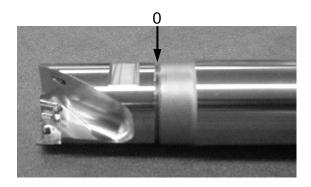
### 1. How to set the Screw-in head

- 1. Prior to setting the head, please air-blow the connecting part of the head and the arbor.
- 2. Please tighten the head at the recommended torque for a complete contact of the head and the arbor.

Screw size	Recommended torque (Nm)	Wrench size (mm)
M8	23	10
M10	46	14
M12	80	19
M16	90	24







### 2. Attention

Please use our original products when you use "Screw-in tool".

#### 3. Other instructions

- 1. Please refer to tools-news about cutting conditions.
- 2. There is a danger of burn, if you touch the tool soon after cutting.
- 3. Don't touch the cutting edge of the insert with bare hand to prevent injury.

